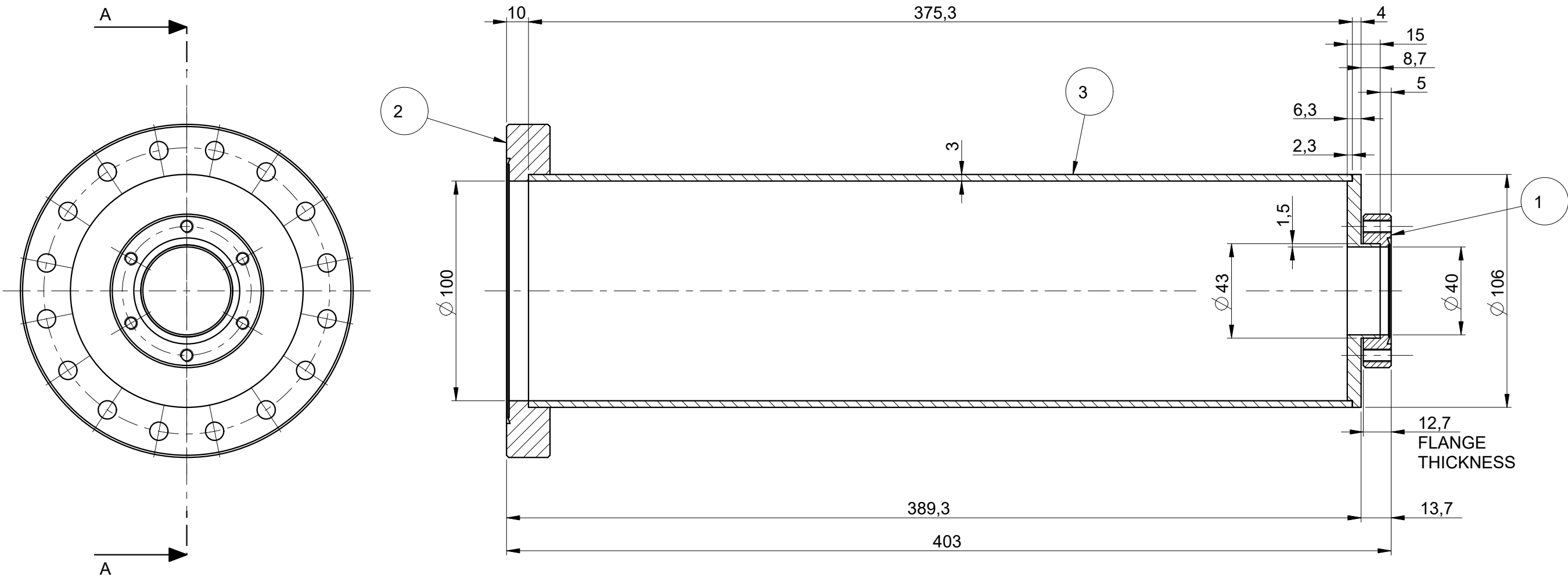
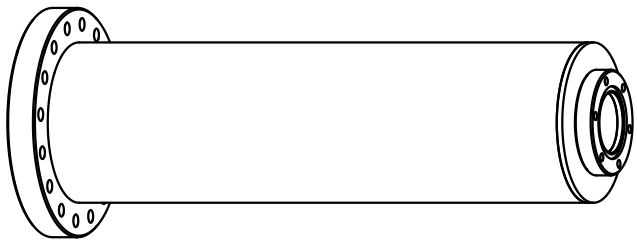


SEC. A-A








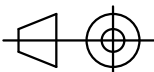


NOTE:  
ALL WELDINGS  
ACCORDING TO UHV STANDARDS

1 PIECE



SCALE 1:5

3								PIPE Ø106x3 / Ø43x1.5							1	AISI 304 L					
2								CF 100 FIXED TUBE 106							1	AISI 304 L					
1								CF 40 FIXED TAPPED M6							1	AISI 304 L					
POS.		N. DISEGNO			DENOMINAZIONE										Q.TA'		MATERIALE				
General Tolerance / Tolleranza generale: UNI EN 22768/1 - M													0.4	Not dim. Fillets Raggi non quotati		Not dim. Chamfers Smussi non quotati		Draft Angles Sformi gen.			
Lenght and Diam. Lungh. e Diam.		0.00 6.00	6.00 30.0	30.0 120	120 315	315 1000	1000 2000	2000 4000	> 4000	Angles Angoli		0.4									
												0.25	R=1		0.5x45°						
Tolerance		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±0.5°		0.2/100	REMOVE ALL PUNCHING BURRS AFTER MACHINING.				Gen. roughness Rugosita' gen.				
PROG.	A. DE LUISA										0.2/100	ELIMINARE BAVE E SPIGOLI TAGLIENTI.				Ra 3.2					
MODEL.	A. DE LUISA										0.2/100										
DIS.	A. DE LUISA						07-Nov-2016														
CNR - IOM												MATERIALE					TRATTAMENTO				
												LABORATORIO TASC									
A3				SCALA						Nr. DISEGNO						FOGLIO					
				1:2						12263303						1 DI 1					
														Pro/ENGINEER							