



1 ASSEMBLY

13	Vite TE M6x35 UNI 5737	4	A4
12	VITE TCEI UNI5931 M6X10	8	A4
11	ROSETTA 6 UNI 6592	4	A2
10	CFZ200-160	2	AISI 304 L
9	CF 150 BLANK	3	AISI 304 L
8	CF 100 BLANK	2	AISI 304 L
7	CF 63 BLANK	1	AISI 304 L
6	CF 38 BLANK	12	AISI 304 L
5	12263304 PLANE MIRRORS ASSEMBLY	1	
4	12263303 RACCORDO CF100 / CF40	1	
3	12263302 TOROIDAL MIRROR ASSEMBLY	1	
2	12263301 RFOCUSING UHV VESSEL	1	
1	1226_CLAMP_A CLAMP TYPE A	4	AISI 304
POS.	N. DISEGNO	DENOMINAZIONE	Q.TA' MATERIALE
General Tolerance / Tolleranza generale: UNI EN 22768/1 - M			
Length and Diam. 0.00 6.00 30.0 120 315 1000 2000 > Angles 0.4 Not dim. Fillets Not dim. Chamfers Draft Angles			
Lungh. e Diam. 6.00 30.0 120 315 1000 2000 4000 Angoli 0.25 R=1 Smussi non quotati 0.5x45° Sforini gen.			
Tolerance ±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2.0 ±3.0 ±0.5° 0.2/100 REMOVE ALL PUNCHING BURRS AFTER MACHINING. Gen. roughness			
PROG. A. DE LUISA MODEL A. DE LUISA DIS. A. DE LUISA 08-Nov-2016 ELIMINARE BAVE E SPIGOLI TAGLIENTI. Rugosità gen. Ra 3.2			
CNR - IOM		MATERIALE TRATTAMENTO	
LABORATORIO TASC		T-REX REFOCUSING ASSEMBLY	
A1	SCALA 1:2	Nr. DISEGNO 122633GARA	FOGLIO 1 DI 1 ProENGINEER

THE CHAMBER ASSEMBLY  
MUST BE SUPPLIED TO THE CUSTOMER  
CLOSED WITH ZERO LENGTH FLANGES,  
BLANK FLANGES, OFHC COPPER GASKETS  
AND ALL THE NECESSARY HARDWARE.