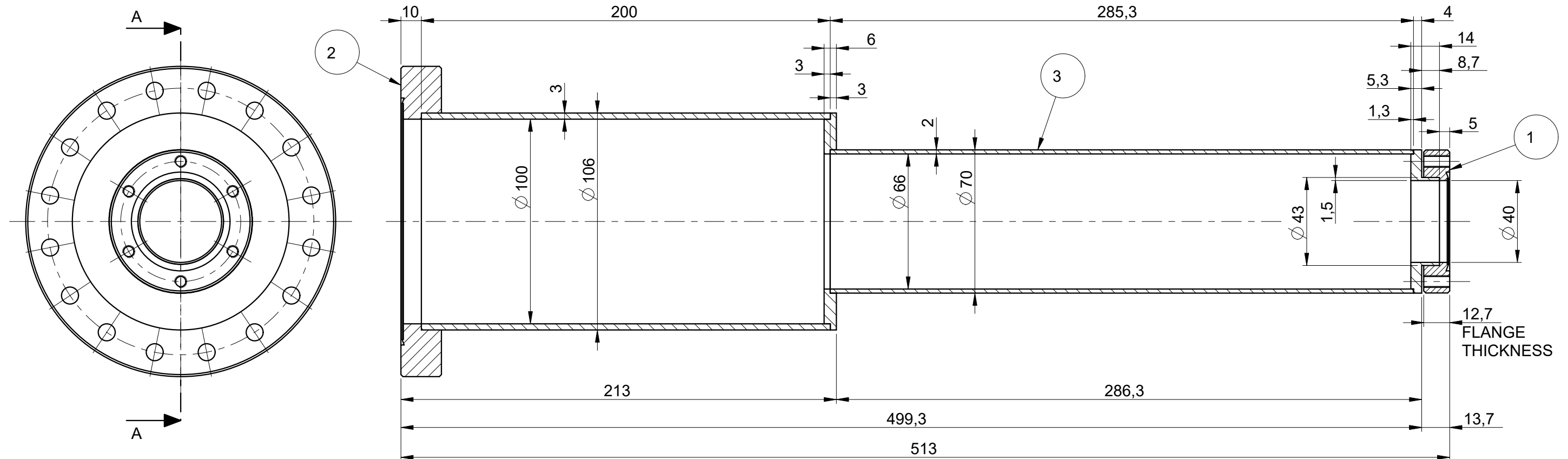
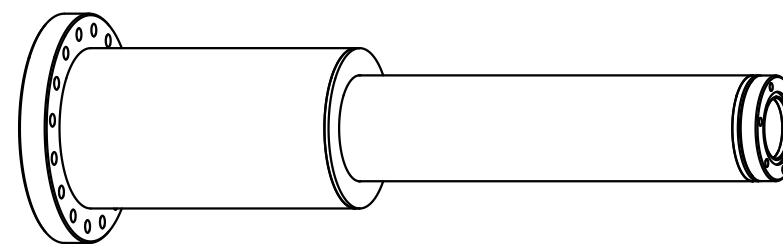


SEC. A-A



NOTE:
ALL WELDINGS
ACCORDING TO UHV STANDARDS

1 PIECE



SCALE 1:5

3										PIPE Ø106x3 / Ø70x2 / Ø43x1.5									1	AISI 304 L			
2										CF 100 FIXED TUBE 106									1	AISI 304 L			
1										CF 40 FIXED TAPPED M6									1	AISI 304 L			
POS.		N. DISEGNO				DENOMINAZIONE										Q.TA'		MATERIALE					
General Tolerance / Tolleranza generale: UNI EN 22768/1 - M													0.4		Not dim. Fillets Raggi non quotati		Not dim. Chamfers Smussi non quotati		Draft Angles Sformi gen.				
Lenght and Diam. Lungh. e Diam.		0.00	6.00	30.0	120	315	1000	2000	>	Angles Angoli		0.4											
		6.00	30.0	120	315	1000	2000	4000	4000	Angles Angoli		0.25		R=1		0.5x45°							
Tolerance		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0	±3.0	±0.5°		0.2/100											
PROG.	A. DE LUISA										0.2/100		REMOVE ALL PUNCHING BURRS AFTER MACHINING. ELIMINARE BAVE E SPIGOLI TAGLIANTI.						Gen. roughness Rugosita' gen. Ra 3.2				
MODEL	A. DE LUISA										0.2/100												
DIS.	A. DE LUISA						08-Nov-2016																
CNR - IOM LABORATORIO TASC												MATERIALE						TRATTAMENTO					
												RACCORDO CF100 / CF40											
A3				SCALA 1:2						Nr. DISEGNO 12263403						FOGLIO							
																1 DI 1							
												Pro/ENGINEER											